

Heat Transfer in Crossflow Heat Exchangers for Application with Microreactors

Roger W. Pryor, Ph.D.

CEO

Pryor Knowledge Systems

**COMSOL
CONFERENCE**

2014 BOSTON

Introduction: Heat Transfer in Crossflow Heat Exchangers

Introduction

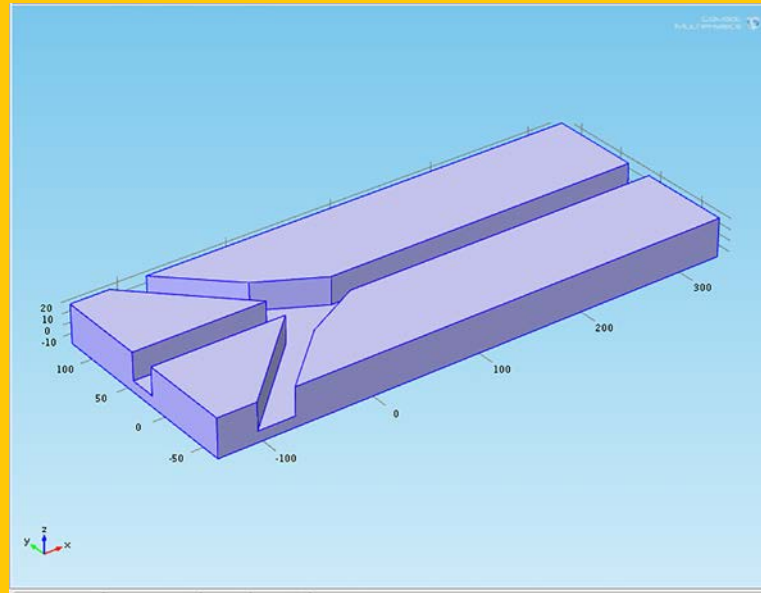
Heat Transfer in Crossflow Heat Exchangers

Introduction: Heat Transfer in Crossflow Heat Exchangers

What is a Microreactor?

Introduction: Heat Transfer in Crossflow Heat Exchangers

What is a Microreactor?



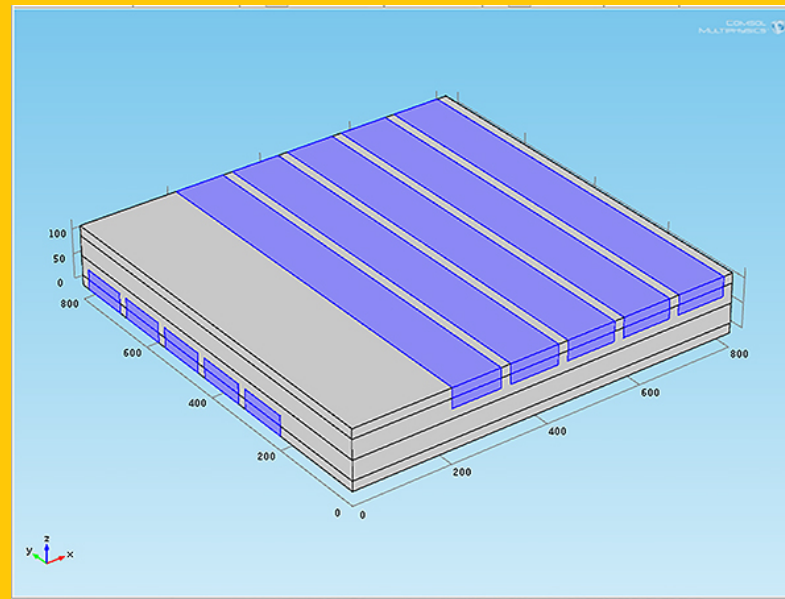
Heat Transfer in Crossflow Heat Exchangers

Introduction: Heat Transfer in Crossflow Heat Exchangers

What is a Crossflow Heat Exchanger?

Introduction: Heat Transfer in Crossflow Heat Exchangers

What is a Crossflow Heat Exchanger?



Heat Transfer in Crossflow Heat Exchangers

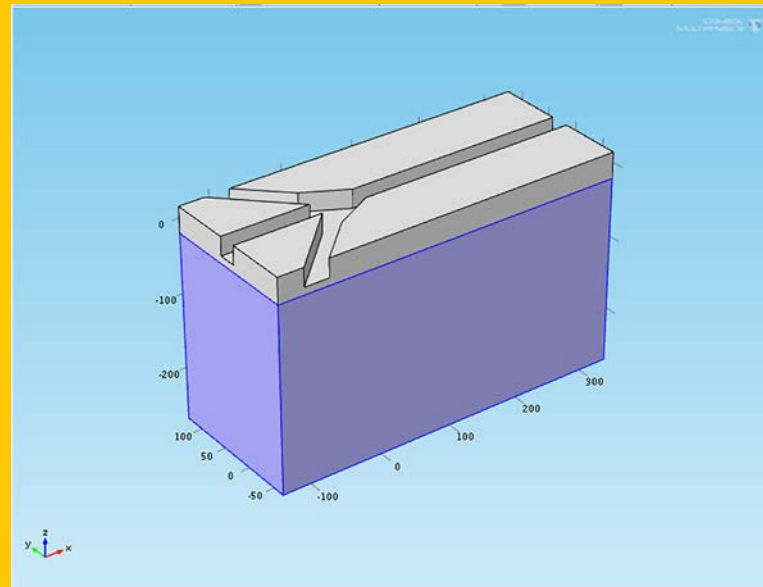
Introduction: Heat Transfer in Crossflow Heat Exchangers

**How is a Crossflow Heat Exchanger
used with a Microreactor?**

Heat Transfer in Crossflow Heat Exchangers

Introduction: Heat Transfer in Crossflow Heat Exchangers

How is a Crossflow Heat Exchanger used with a Microreactor?



Heat Transfer in Crossflow Heat Exchangers

Introduction: Heat Transfer in Crossflow Heat Exchangers

**What does a High Heat Transfer
Crossflow Heat Exchanger Facilitate,
when used with a Microreactor?**

Introduction: Heat Transfer in Crossflow Heat Exchangers

**What does a High Heat Transfer
Crossflow Heat Exchanger Facilitate,
when used with a Microreactor?**

It facilitates:

research in and

Introduction: Heat Transfer in Crossflow Heat Exchangers

**What does a High Heat Transfer
Crossflow Heat Exchanger Facilitate,
when used with a Microreactor?**

It facilitates:

research in and
production of

Heat Transfer in Crossflow Heat Exchangers

Introduction: Heat Transfer in Crossflow Heat Exchangers

**What does a High Heat Transfer
Crossflow Heat Exchanger Facilitate,
when used with a Microreactor?**

It facilitates:

research in and
production of
new and exotic chemicals

Introduction: Heat Transfer in Crossflow Heat Exchangers

What does a High Heat Transfer Crossflow Heat Exchanger Facilitate, when used with a Microreactor?

It facilitates:

research in and
production of
new and exotic chemicals
using difficult, complex and
highly exothermic reaction systems.

Introduction: Heat Transfer in Crossflow Heat Exchangers

**What else does a High Heat Transfer
Crossflow Heat Exchanger Facilitate,
when used with a Microreactor?**

Introduction: Heat Transfer in Crossflow Heat Exchangers

**What else does a High Heat Transfer
Crossflow Heat Exchanger Facilitate,
when used with a Microreactor?**

Complex exothermic reactions can now be:
modeled and
safely employed

Introduction: Heat Transfer in Crossflow Heat Exchangers

**What else does a High Heat Transfer
Crossflow Heat Exchanger Facilitate,
when used with a Microreactor?**

Complex exothermic reactions can now be:
modeled and
safely employed
without extreme concern for excessive,

Introduction: Heat Transfer in Crossflow Heat Exchangers

**What else does a High Heat Transfer
Crossflow Heat Exchanger Facilitate,
when used with a Microreactor?**

Complex exothermic reactions can now be:
modeled and
safely employed
without extreme concern for excessive,
unexpected energy releases (explosions)

Introduction: Heat Transfer in Crossflow Heat Exchangers

What else does a High Heat Transfer Crossflow Heat Exchanger Facilitate, when used with a Microreactor?

Complex exothermic reactions can now be:
modeled and
safely employed
without extreme concern for excessive,
unexpected energy releases (explosions)
by applying First Principle Techniques.

Introduction: Heat Transfer in Crossflow Heat Exchangers

Heat Exchanger Theory

Heat Transfer in Crossflow Heat Exchangers

Introduction: Heat Transfer in Crossflow Heat Exchangers

Physical Relationships:

Introduction: Heat Transfer in Crossflow Heat Exchangers

Physical Relationships:

Robert Boyle (1662): $PV = k$

Introduction: Heat Transfer in Crossflow Heat Exchangers

Physical Relationships:

Robert Boyle (1662): $PV = k$

Joseph Louis Gay – Lussac (1809) $\frac{P_1}{T_1} = \frac{P_2}{T_2}$

Introduction: Heat Transfer in Crossflow Heat Exchangers

Physical Relationships:

Robert Boyle (1662): $PV = k$

Joseph Louis Gay – Lussac (1809) $\frac{P_1}{T_1} = \frac{P_2}{T_2}$

Amedeo Avogadro (1811) $\frac{V_1}{n_1} = \frac{V_2}{n_2}$

Introduction: Heat Transfer in Crossflow Heat Exchangers

Physical Relationships Combined, Yield:

$$\textit{Emile Clapeyron (1834) } PV = nRT$$

$P = \textit{pressure, } V = \textit{volume, } n = \textit{number of moles}$

$R = \textit{Ideal gas}$

$T = \textit{temperature}$

Introduction: Heat Transfer in Crossflow Heat Exchangers

Physical Relationships Combined and Adjusted Yield:

Johannes Diderik van der Waals (1873, 1910 NP)

$$\left(P + \frac{n^2 a}{V^2} \right) (V - nb) = nRT$$

a = attraction factor, b = volume excluded factor

Introduction: Heat Transfer in Crossflow Heat Exchangers

Physical Relationships, Solids & Liquids:

Joseph Fourier (1822)

$$\vec{q} = k\Delta T$$

\vec{q} = *local heat flux*

k = *thermal conductivity*

ΔT = *temperature gradient*

Introduction: Heat Transfer in Crossflow Heat Exchangers

Heat Exchanger Energy Transfer Theory Summary:

1. **Advection = transfer through motion or momentum**

Introduction: Heat Transfer in Crossflow Heat Exchangers

Heat Exchanger Energy Transfer Theory Summary:

1. **Advection = transfer through motion or momentum**
2. **Conduction-Diffusion = transfer by direct contact**

Introduction: Heat Transfer in Crossflow Heat Exchangers

Heat Exchanger Energy Transfer Theory Summary:

1. **Advection = transfer through motion or momentum**
2. **Conduction-Diffusion = transfer by direct contact**
3. **Convection-Diffusion = transfer by fluid motion and contact**

Heat Exchanger Energy Transfer Theory Summary:

- 1. Advection = transfer through motion or momentum**
- 2. Conduction-Diffusion = transfer by direct contact**
- 3. Convection-Diffusion = transfer by fluid motion and contact**
- 4. Radiation = transfer by emission**

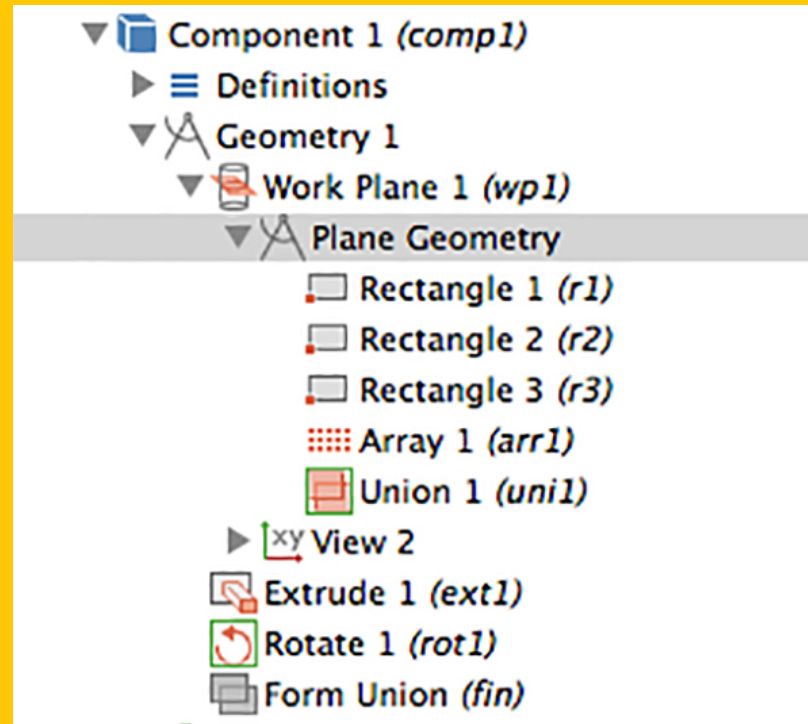
Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Model

Heat Transfer in Crossflow Heat Exchangers

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Geometry

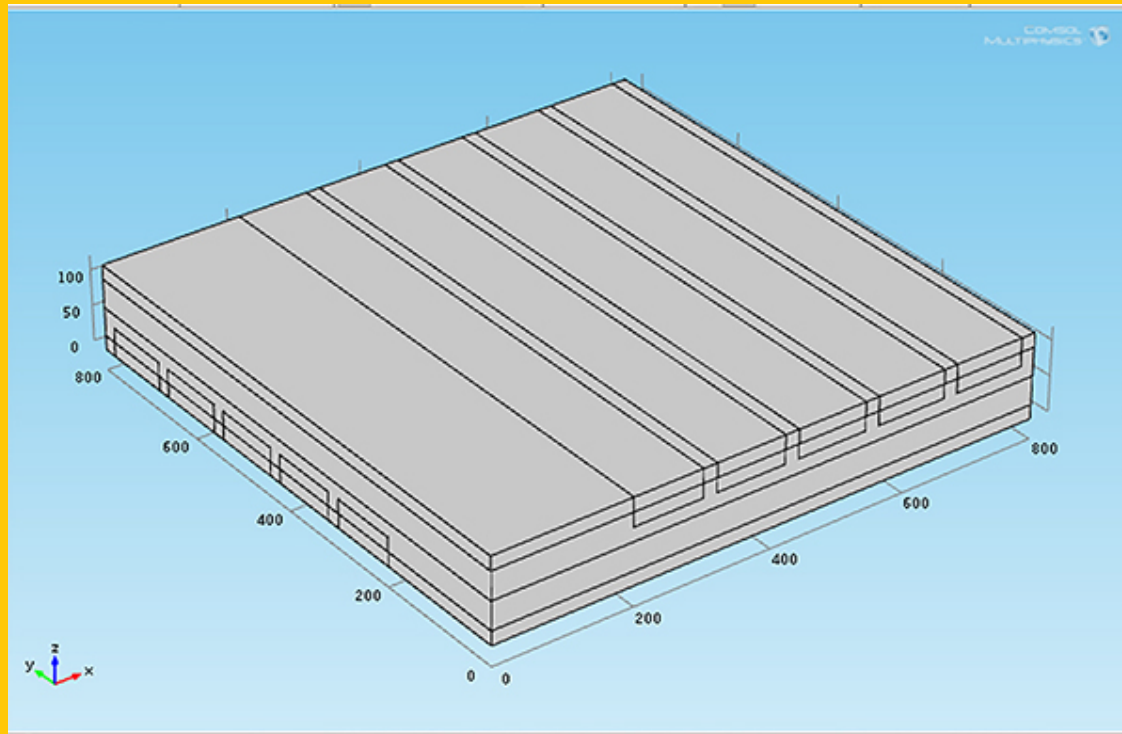


Heat Transfer in Crossflow Heat Exchangers

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Geometry

Basic
Geometry

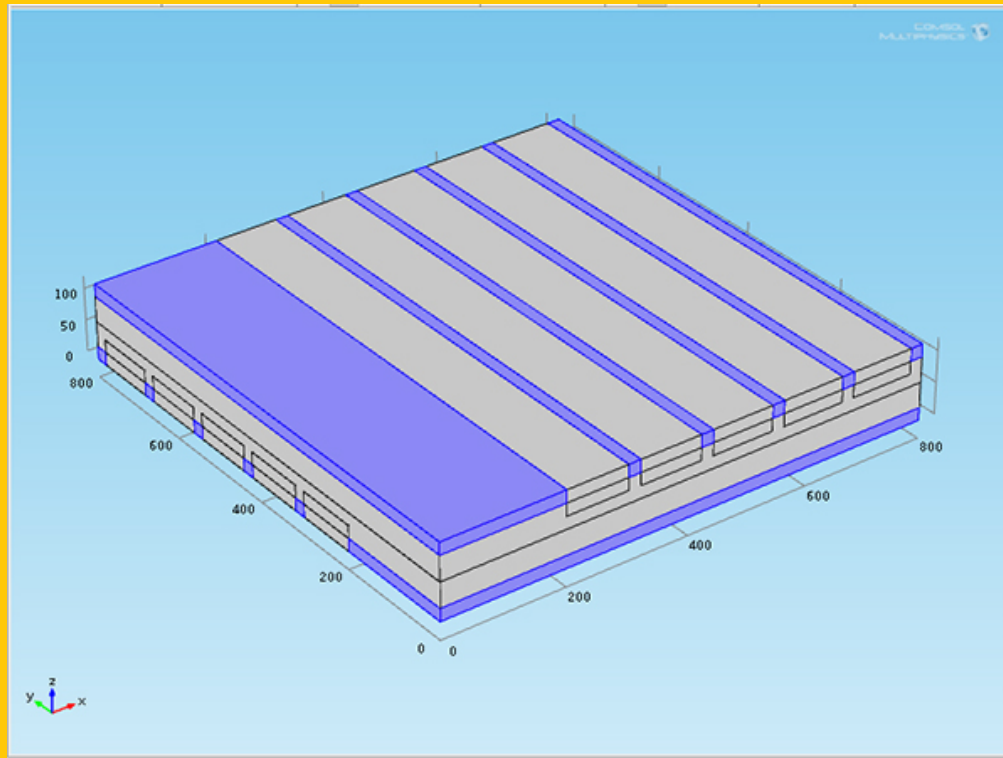


Heat Transfer in Crossflow Heat Exchangers

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Geometry

**Stainless
Steel
Highlights**

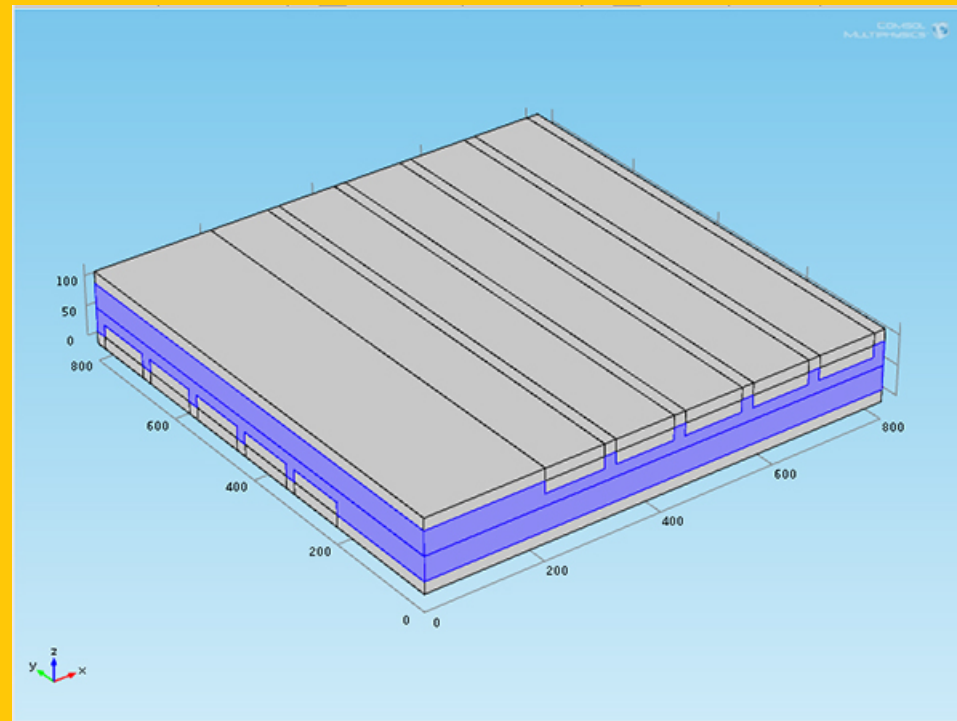


Heat Transfer in Crossflow Heat Exchangers

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Geometry

Copper
Highlights

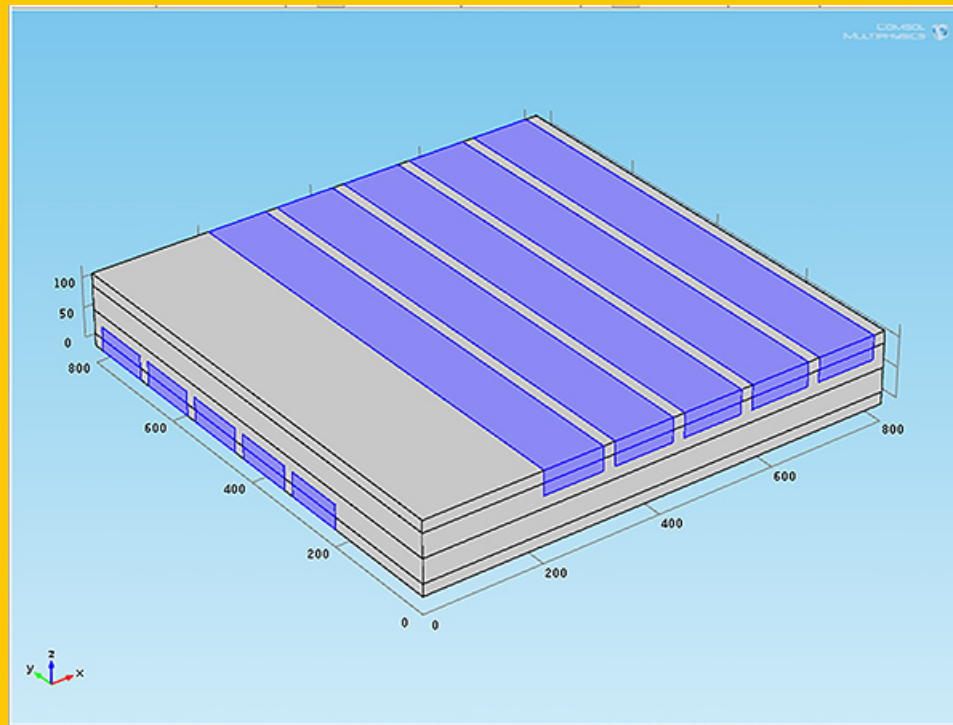


Heat Transfer in Crossflow Heat Exchangers

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Geometry

Channels

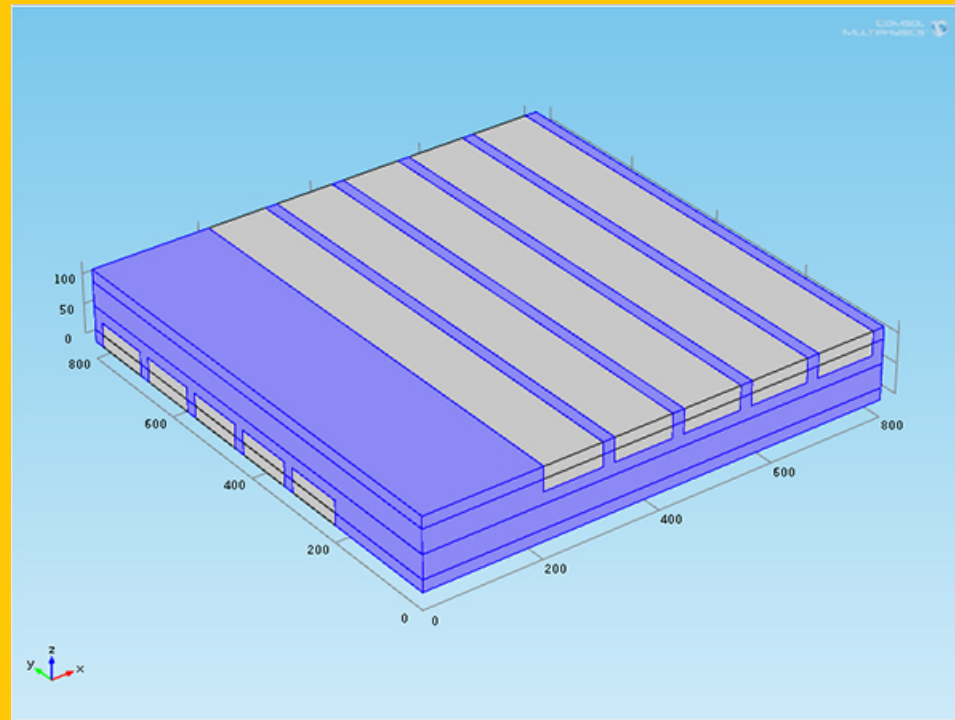


Heat Transfer in Crossflow Heat Exchangers

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Geometry

All
Stainless
Steel



Heat Transfer in Crossflow Heat Exchangers

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Model Builder Details

Heat Transfer in Crossflow Heat Exchangers

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Model Input Parameters:

Model: Heat Transfer in Crossflow Heat Exchangers

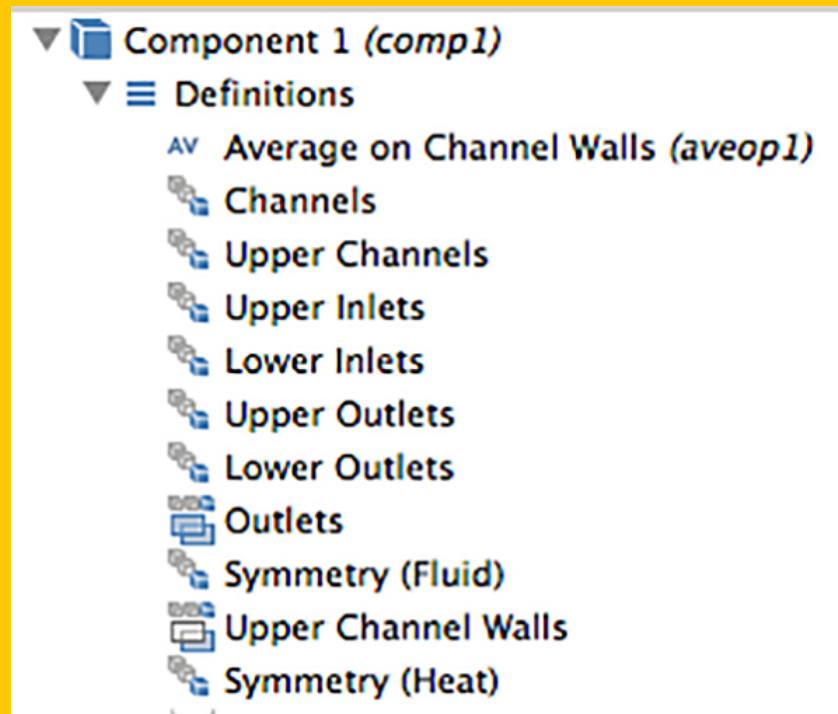
Crossflow Heat Exchanger Model Input Parameters:

Parameters

| Name | Expression | Value | Description |
|--------|------------|---------------|-------------------------|
| T_cold | 300.0[K] | 300.00 K | Temperature cold stream |
| T_hot | 330.0[K] | 330.00 K | Temperature hot stream |
| u_avg | 2.5[mm/s] | 0.0025000 m/s | Average inlet velocity |

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Model Explicit Designations:

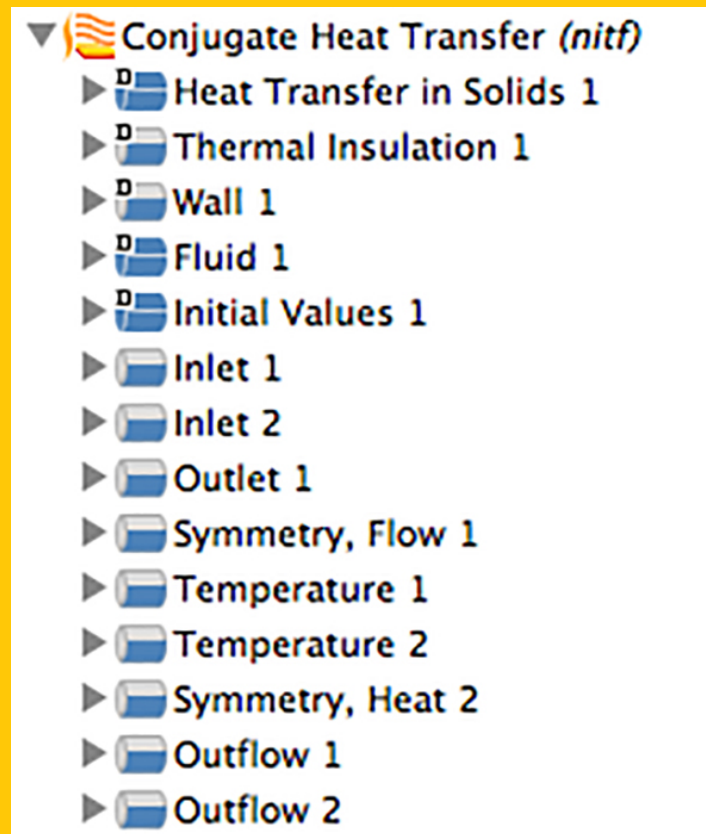


Heat Transfer in Crossflow Heat Exchangers

Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger

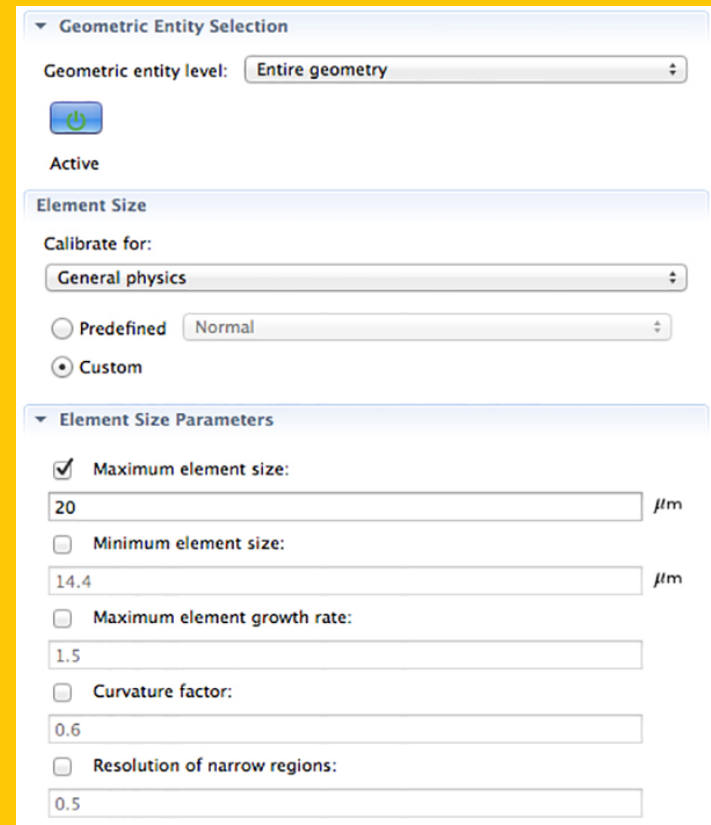
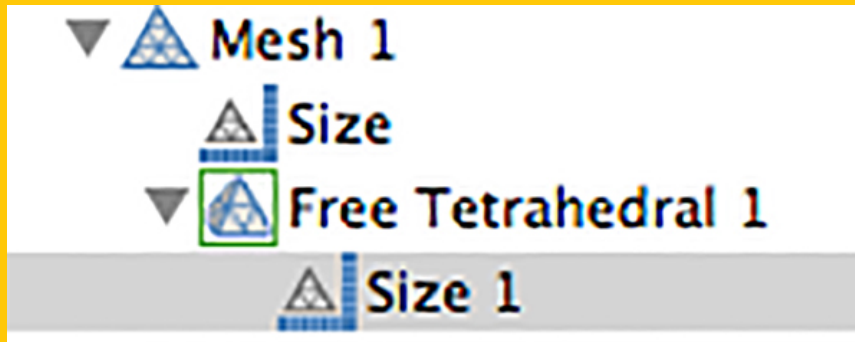
Conjugate Model Conditions:



Heat Transfer in Crossflow Heat Exchangers

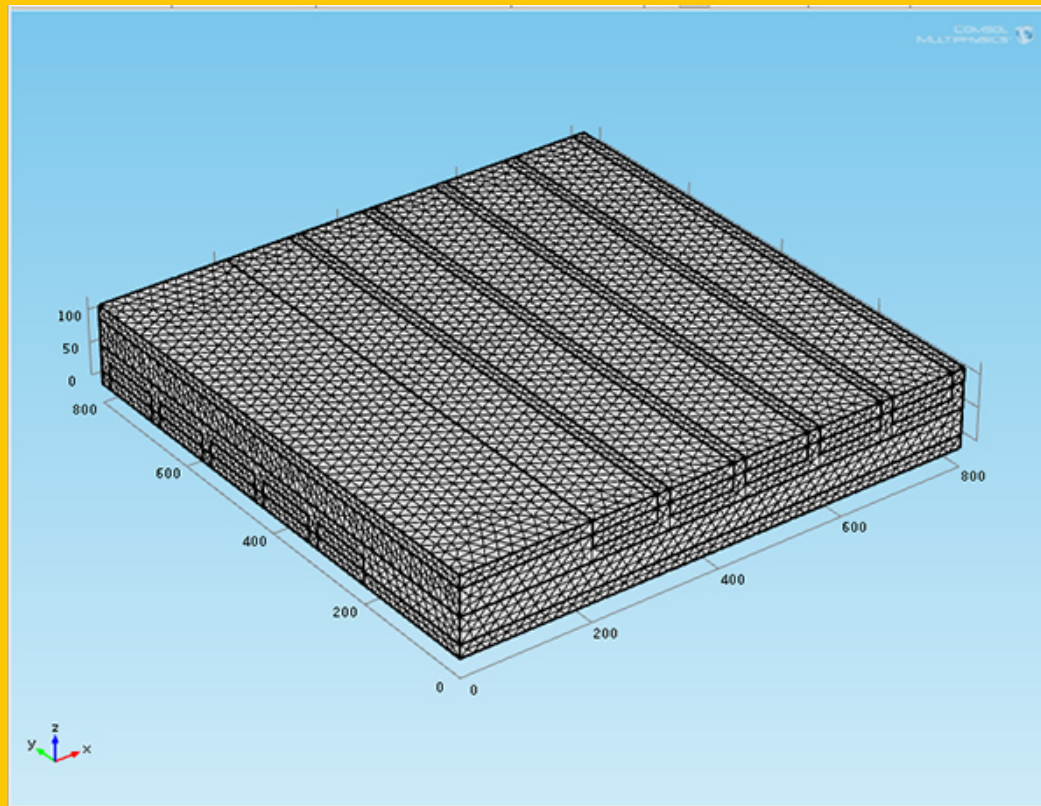
Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Mesh Selection:



Model: Heat Transfer in Crossflow Heat Exchangers

Crossflow Heat Exchanger Meshed Geometry:



Heat Transfer in Crossflow Heat Exchangers

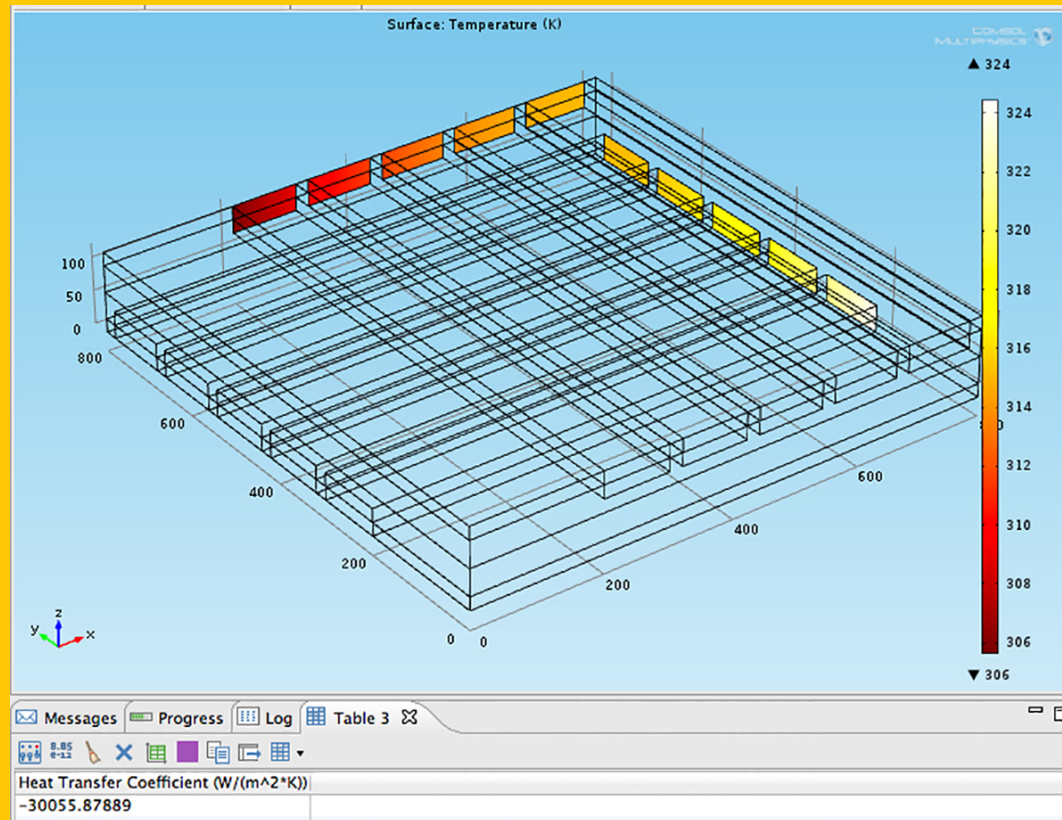
Results: Heat Transfer in Crossflow Heat Exchanger Model

Crossflow Heat Exchanger Model Computation Results

Heat Transfer in Crossflow Heat Exchangers

Results: Heat Transfer in Crossflow Heat Exchanger Model

Crossflow Heat Exchanger Final Results:



Heat Transfer in Crossflow Heat Exchangers

Thank You!