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**Raychem RPG**



# ENGINEERING GROWTH PIONEERING EXCELLENCE



( A TE-Connectivity - RPG Enterprises JV )



# Electrical & Mechanical Analysis of Trafoconnect

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Transformer connectors is a device which links LV side cable with secondary side transformer bushing

## Conventional System Crimped & Bolted Connection



- High  $I^2R$  losses
- Many connections causes hot spots
- Heavy weight
- Oil leakage

## Raychem's Trafoconnect



- Low  $I^2R$  losses
- No crimping required
- Light weight
- Reliable, insulated & safe connection
- Design Patent No: 293138

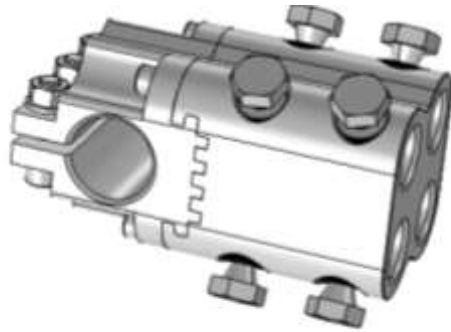
# Need for FEA Analysis

- ❖ Every supplier has to do type test on electrical equipment's based on customers requirement as per IEC Standards.
- ❖ Expensive & Time consuming
- ❖ To determine the correctness and efficiency of a design before the system is actually constructed

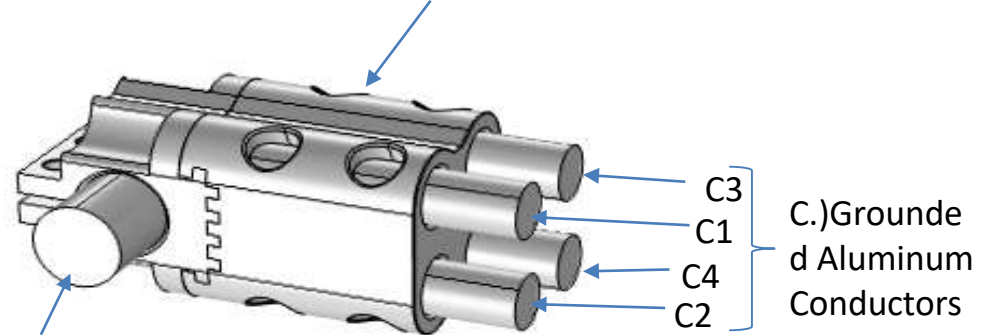
## Problem Definition

- To carry out **short circuit analysis** of the connector as per IEC 61238
- To simulate **tensile loading test** of the connector as per IEC 61238

**FEM analysis details-** Short circuit current - **40kA for 3 sec as per IEC 61238** with an initial peak of 100 kA



B.) Aluminum Trafo Connector 4x400



## Boundary Conditions in FEM

### Magnetic and Electric Field (mef)

Incomer @ A.) –  $40000 \cdot \sqrt{2} \cdot (e^{-t/0.045}) \cdot \cos(2 \cdot \pi \cdot 50 \cdot t)$

Outgoing @ C.) – to all outgoing conductors.

Time – 0.04 sec (2 cycles)

Lorentz Force was maximum at 0.01 sec (Fig.2)

### Solid Mechanics (solid)

Volume force – Lorentz Force Contribution

Fixed Constraint @ A.) & C.) – to all outgoing conductors.

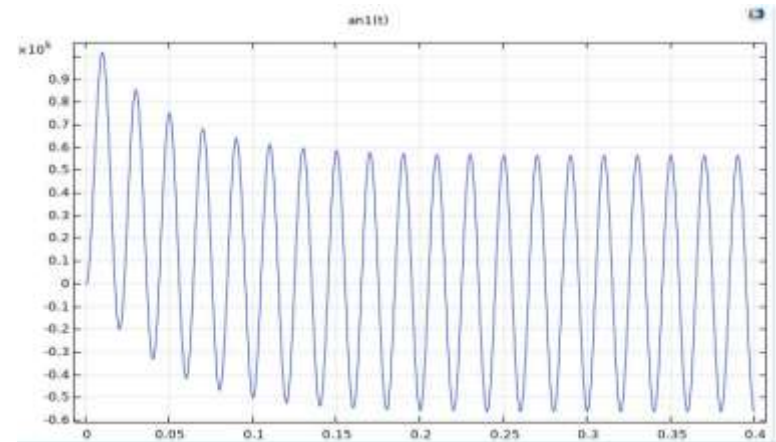
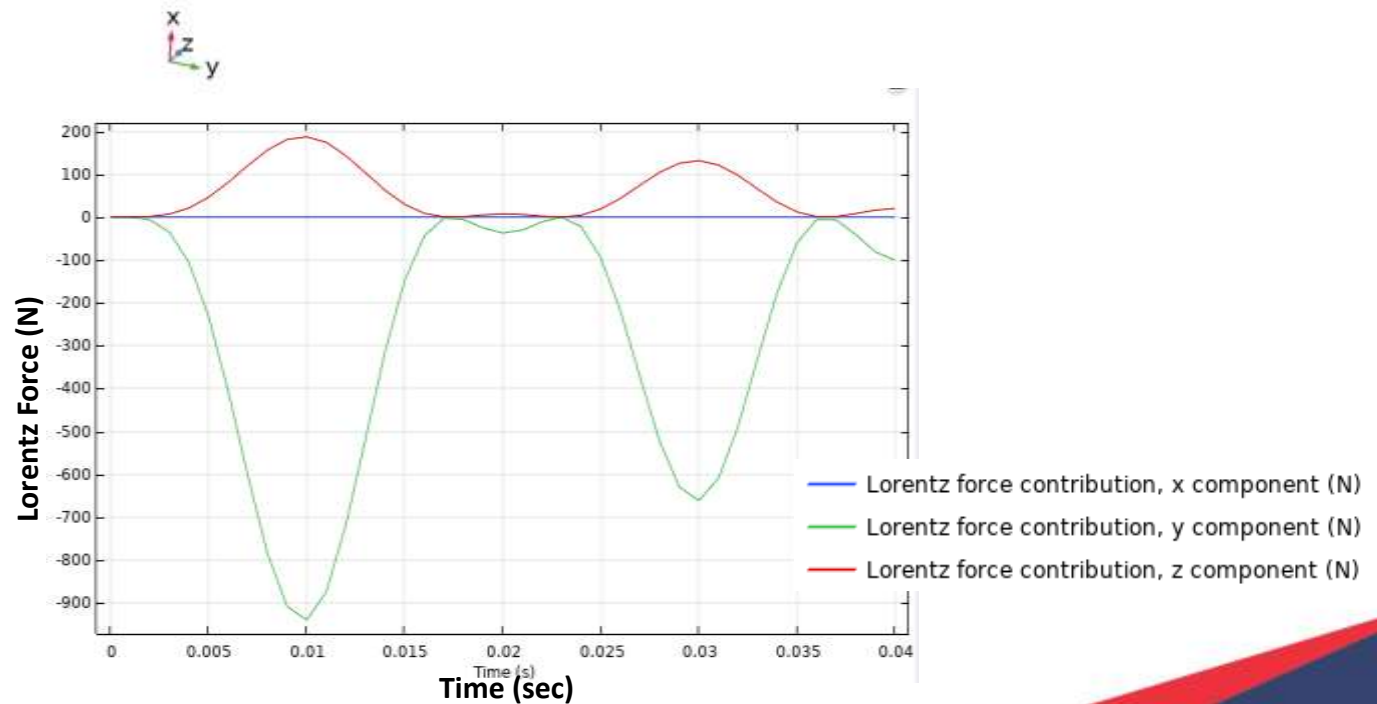
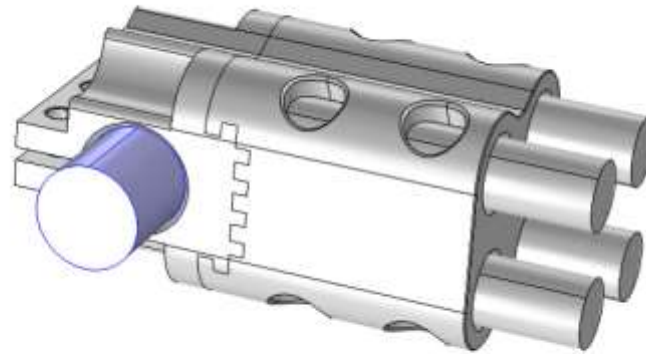


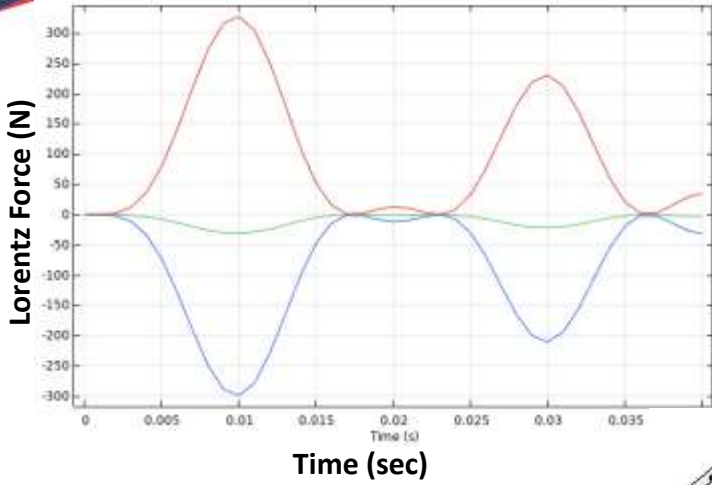
Fig.2 Decaying waveform to terminal having initial peak of 100 kA

# Results – Magnetic & Electric Field

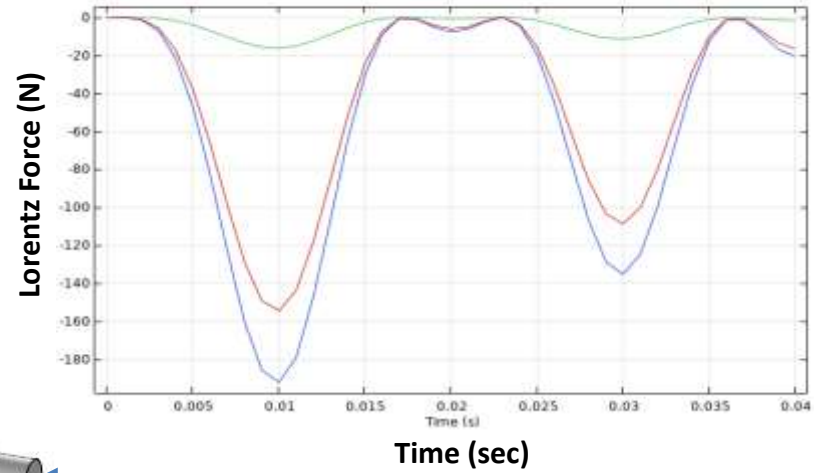
## Lorentz Force vs Time – Incoming Stud



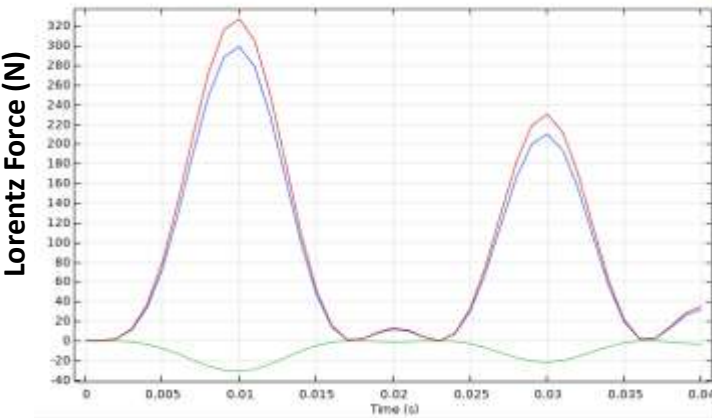
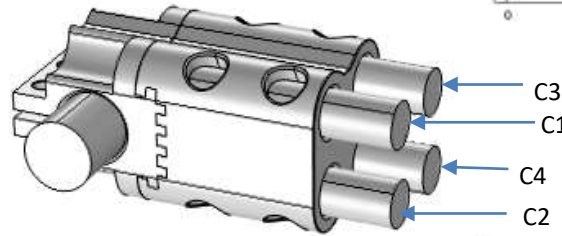
# Lorentz Force vs Time – Outgoing Cables



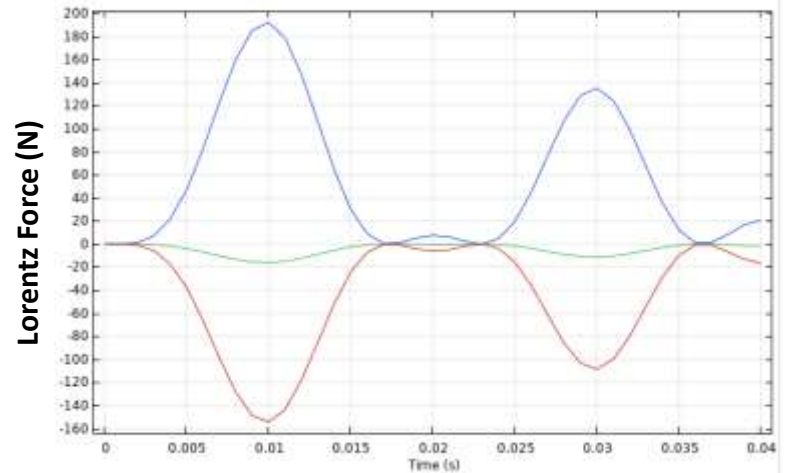
Time (sec)  
Lorentz Force – C1



Time (sec)  
Lorentz Force – C3



Time (sec)  
Lorentz Force – C2

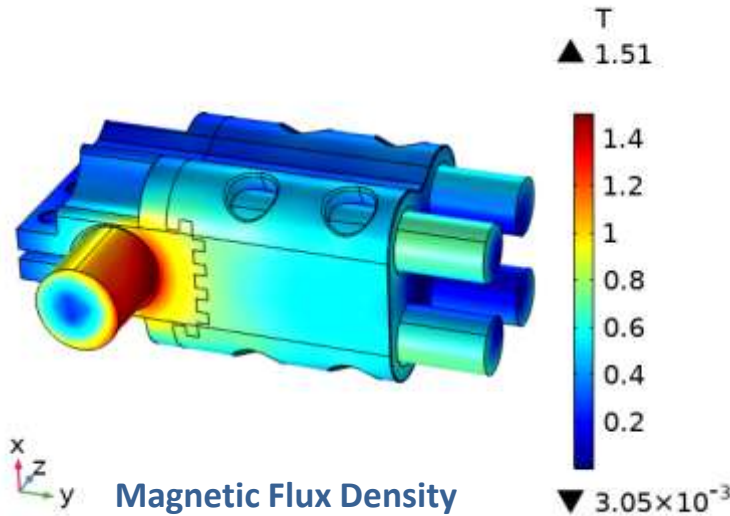


Time (sec)  
Lorentz Force – C4

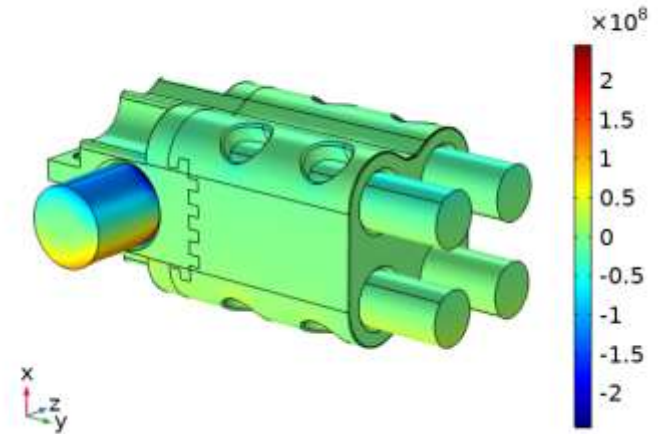
- Lorentz force contribution, x component (N)
- Lorentz force contribution, y component (N)
- Lorentz force contribution, z component (N)

# Magnetic Flux density and Lorentz Force Distribution

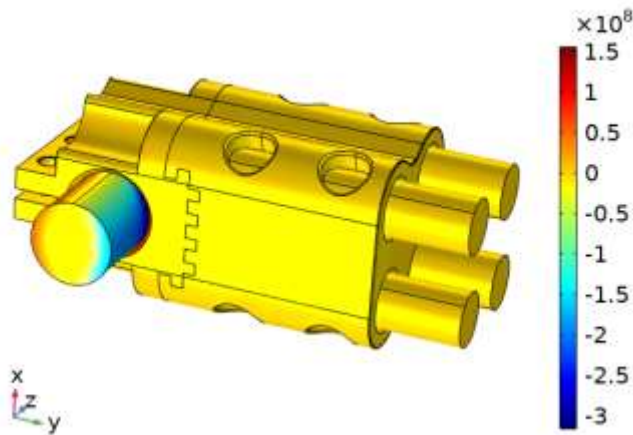
Time=0.01 s Volume: Magnetic flux density norm (T)



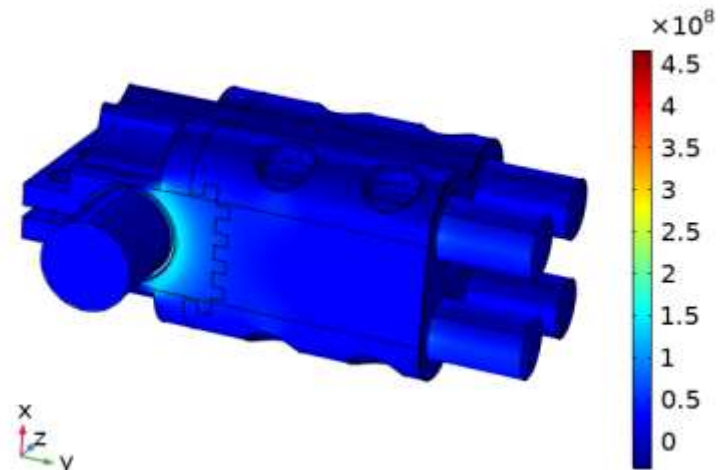
Time=0.01 s Volume: Lorentz force contribution, x compo



Time=0.01 s Volume: Lorentz force contribution, y compo



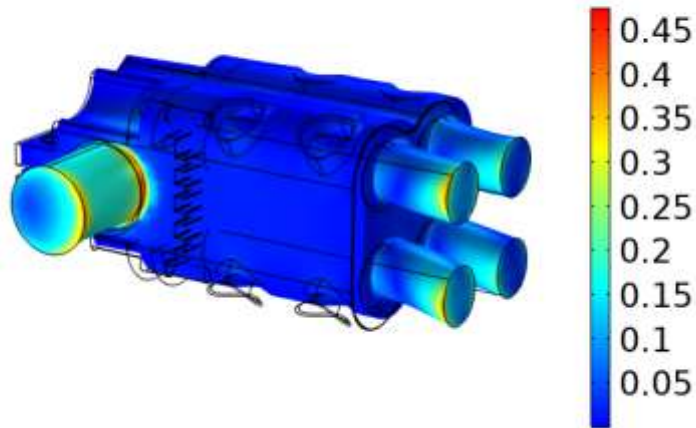
Time=0.01 s Volume: Lorentz force contribution, z compo



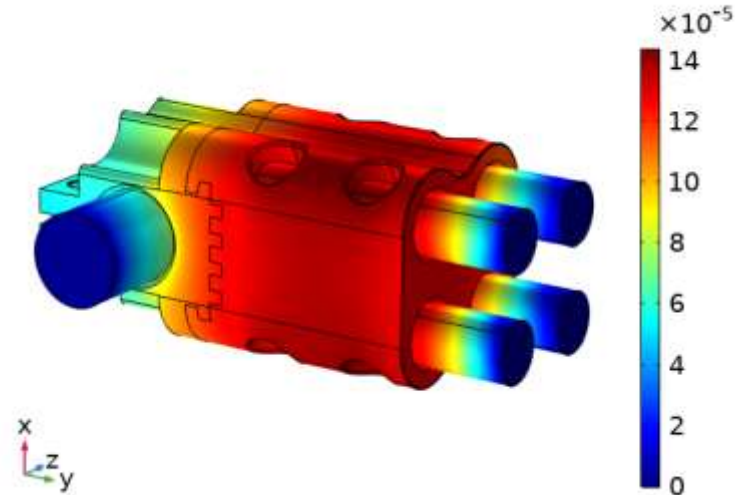


## Results – Solid Mechanics

Time=0.01 s Surface: von Mises stress (MPa)



Time=0.01 s Volume: Total displacement (mm)



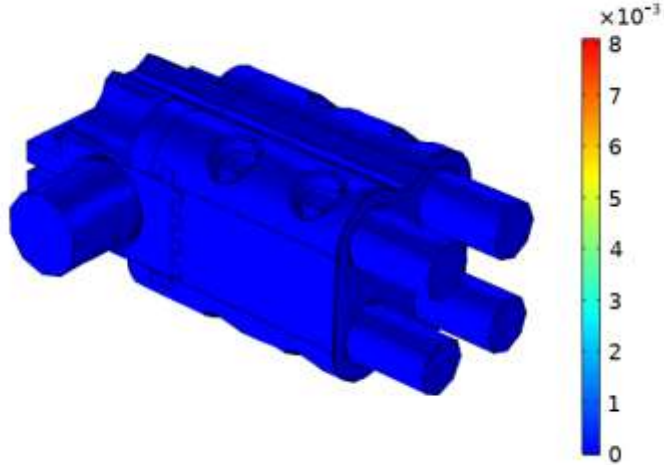
### Discussion on SC test analysis

- ❖ Lorentz force contribution was a sinusoidal wave with decreasing amplitude corresponding to incoming sinusoidal wave.
- ❖ Lorentz force contribution was maximum at the incoming stud at 0.01 sec
- ❖ Maximum stress induced due to Lorentz force was 0.45 MPa and total deformation was 0.14  $\mu\text{m}$ .



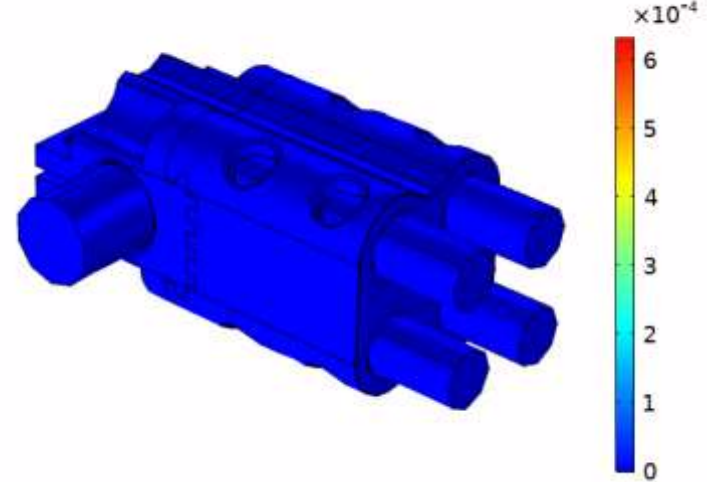
# Results – Displacement & Stress

Time=0 s Surface: Total displacement (m)



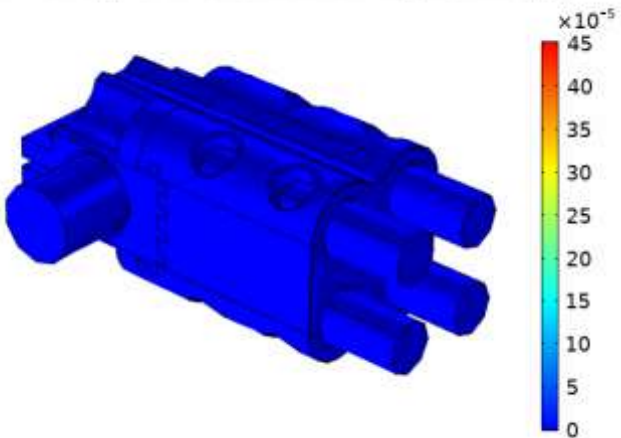
Displacement of **8 mm** for **8.3 MPa** Contact Pressure

45: Time=0 s, p=9 MPa Surface: Total displacement (m)



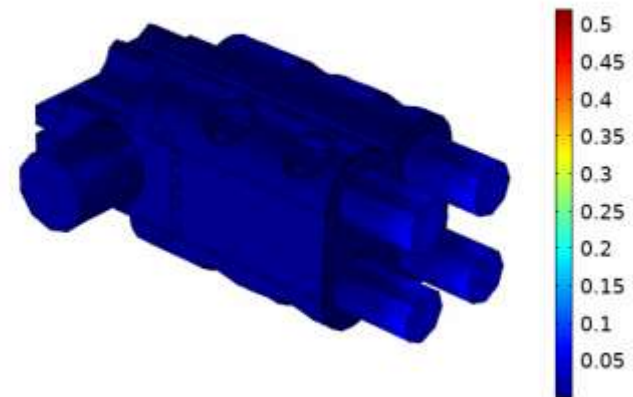
Displacement of **0.6 mm** for **9 MPa** Contact Pressure

56: Time=0 s, p=10 MPa Surface: Total displacement (m)



Displacement of **0.45mm** for **10 MPa** Contact Pressure

56: Time=0 s, p=10 MPa Volume: von Mises stress (MPa)



Stress **0.5 MPa** for **10 MPa** Contact Pressure

## Discussion on Tensile load analysis

- ❖ The optimum value of **contact pressure 10 MPa** was obtained to analyze movement of conductor with connector
- ❖ Accordingly, shear headed bolts were selected having high contact pressure to resist movement of conductor

## Conclusion

- Methodology for SC analysis was established for the 1<sup>st</sup> time which can be implemented to other electrical equipment like feeder pillars, connectors, etc.
- Simulation of SC test & Tensile Test using COMSOL was integrated during product development process
- Both the test were validated with the type test at ERDA, Vadodara

**Acknowledgement : Chiraj Kothari, Pankaj Nerikar & Damini Singh**

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**THANK YOU**



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